

BRUCE PILING EQUIPMENT



SHINSEGAE POWERQUIP INDUSTRIAL CO., LTD.
15091, SIHWA INDUSTRIAL COMPLEX, 44,
GUNJACHEON-RO, 131 BEON-GIL, SIHEUNG CITY, GYEONGGI-DO, KOREA

T. +82-31-488-8026 F. +82-31-431-7490
E. inquiry@powerquip.co.kr W. www.powerquip.co.kr

BRUCE PILING EQUIPMENT

PILE DRIVING & EXTRACTING

BRUCE EXCAVATOR MOUNTED VIBRO HAMMER

BRUCE VIBRO HAMMERS EXCAVATOR MOUNTED TYPE



BRUCE EXCAVATOR MOUNTED VIBRO HAMMERS
HIGH POWERED VIBRO HAMMER ONTO YOUR EXCAVATOR FROM
BRUCE INITIATIVE WORLDWIDE VIBRATORY TECH.





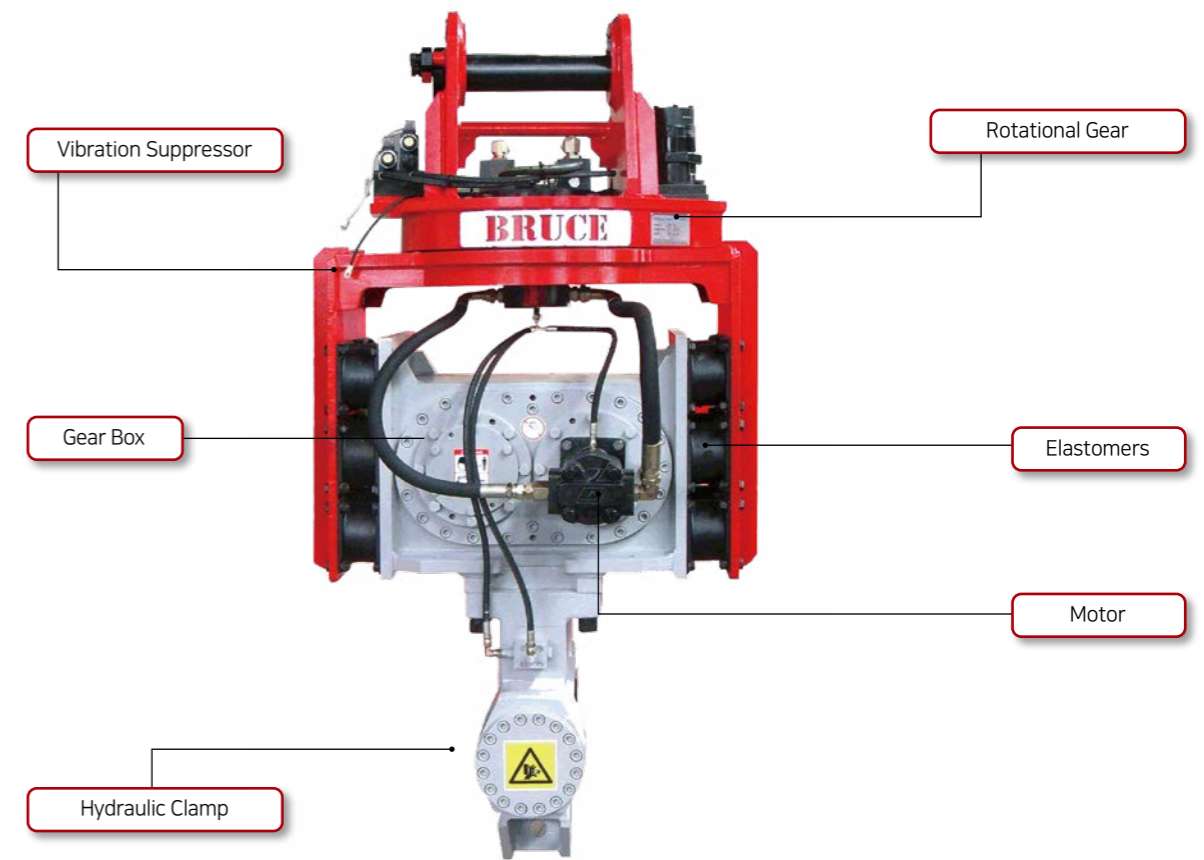
OUTSTANDING FEATURES OF **BRUCE EXCAVATOR MOUNTED VIBRO HAMMER** A VARIETY OF PILE DRIVING JOB

MAIN FEATURES

- Not necessarily to add an additional Power Pack or other Power units but instead just pick up its hydraulic Supply Hose from Your existing Excavator Supply line.
- High strength and powered BRUCE Clamps are designed to grab many different Sheet Piles and H-Beam Piles within a scope of safety measures.
- Reliable hydraulic Motors deliver a high efficiency of vibrating power.
- Hydraulically operated 360° Rotatable Gear design gives a lot convenient positioning of various Sheet Piles to being clamped the Piles at hand.
- High quality and reliable life of elastomers are adopted to isolate vibration being transmitted to excavator thus eliminated vibration is transmitted to excavator and preventing the machine.
- **The Hydraulic Tilting Type (90° Tilting) is available.**

BRUCE EXCAVATOR MOUNTED VIBRO HAMMER

HIGH POWER VIBRATORY HAMMER TECHNOLOGY FOR DRIVING & EXTRACTING PILES



OUTSTANDING FEATURES OF BRUCE EXCAVATOR MOUNTED VIBRO HAMMER

ROTATIONAL GEAR

It has been built with a rotational gear device that allows the equipment to rotate 360° by hydraulically for the ease of pile positioning.

VIBRATION SUPPRESSOR

This is the part of the Vibrator coupled to the boom. It's connected to the Gear Housing using Elastomers that allows a traction during extractions.

HYDRAULIC CLAMP

Clamp cylinders are made from solid blocks to eliminate troublesome guards and tie-rods. It's well suited for most type of sheet piling job.

ELASTOMER RUBBERS

The qualified Elastomers are selected for Dynamic part that creates environmentally low noises and are substantially tough enough to sustain the power of heavy extraction during operations which could result in quite a lot of vibration isolation can be provided for equipment and personal safety.

GEAR HOUSING

It consists of the group of Eccentric Bodies where the Eccentric Weights are assembled with hydraulic motors used for transmitting the motion to the Weights.

ADVANTAGES OF BRUCE'S A 360 DEGREES OF ROTATIONAL GEAR BOX FOR EASY SHEET PILE POSITIONINGS

Do not make any efforts to adjust equipment to the desired piling work. It's able to locate sheet piles easily at the exact sequence of pile sections!

Rotational Gear Box & Suppressor that allows them to rotate 360° hydraulically for easy pile positioning!

Rotational Gear device is the most profitable pile driving work!

It locates the sheet piles exactly and easily at the desired sequence of pile sections and ensuring that piles will quickly interlock.



ADVANTAGES OF BRUCE'S BEING FASTIDIOUS ABOUT ELASTOMERS FOR HEAVY EXTRACTION PILE DRIVING JOB

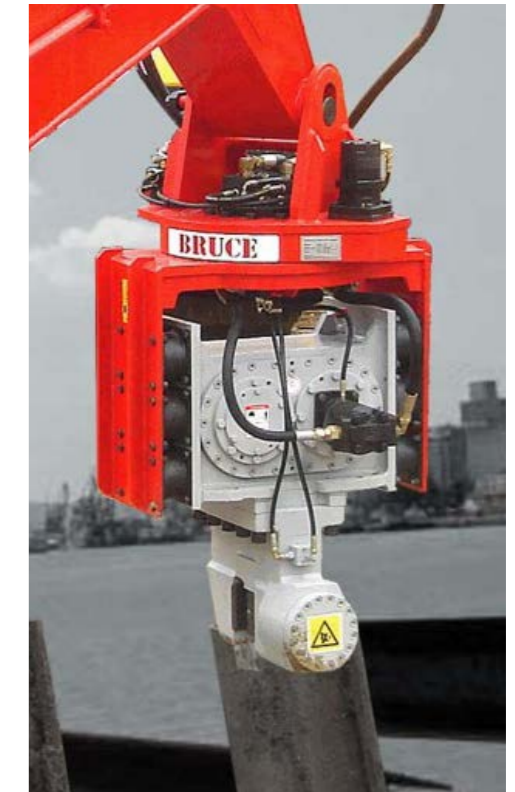
Proven high qualified Elastomer Rubbers are selected to sustain the power of heavy extraction pile job



Our experience in using Long lasting qualified Elastomer Rubbers create no failure mode like tear and sheard in Pieces while in operations.

We choose high qualified Elastomer Rubbers

That provide a minimum of plenty vibration isolation for the equipment and personal safety.



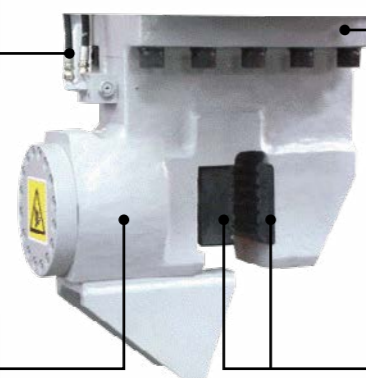
ADVANTAGES OF BRUCE'S HIGH STRENGTH ALLOY STEEL OF CLAMP FOR DURABILITY AND CHANGEABLE JAWS

Internal clamp is protected by Check Valve from hose damage occurrences

Clamp fixing positioning Bolts are standardized to set up other Clamps like Casing or Pipe pile Clamp.

Clamp Cylinder is machined from Cast-Iron to eliminate troublesome and slides to support heavy loads.

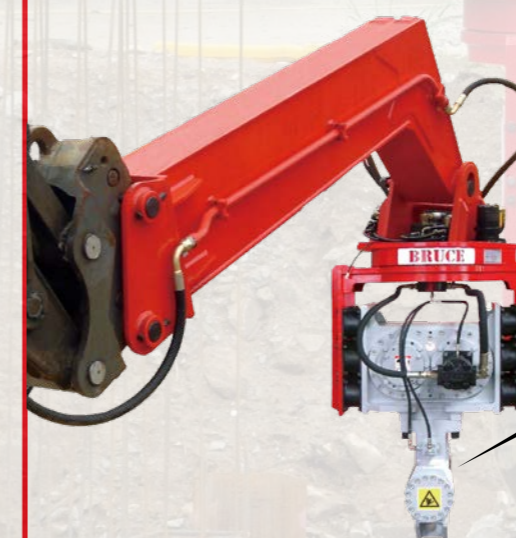
Changeable jaws are made of high durability of Alloy Steel. It cuts the time need for repairs.



All our clamps delivers the highest level of productivity

Operators on site will be satisfied with our changeable high strength alloy steel jaws in terms of timely replacing them.

BRUCE SUPPLIES A VARIETY OF EXCAVATOR MOUNTED VIBROS FOR MULTIFUL APPLICATION OF PILE JOB



Vibro with Universal Clamp For Sheet Pile&H-Beam Pile

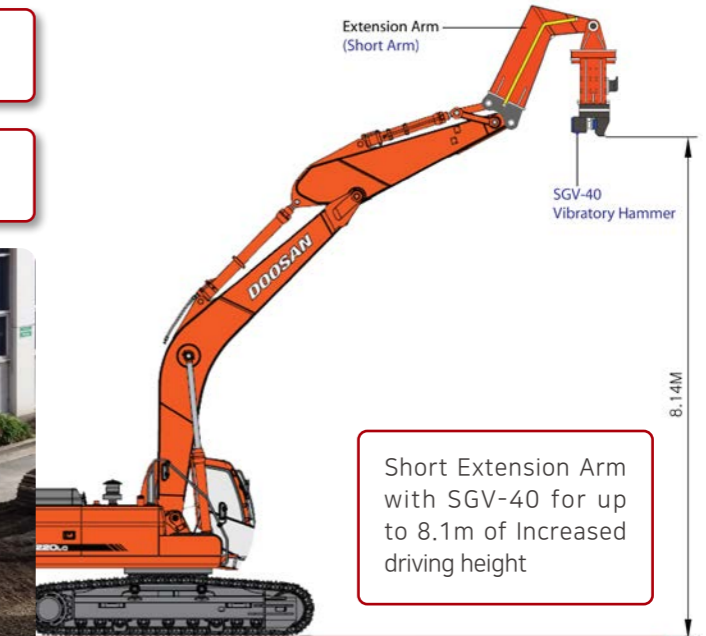
BRUCE SUPPLIES A VARIETY OF EXCAVATOR MOUNTED VIBROS FOR MULTIFUL APPLICATION OF PILE JOB



ADVANTAGES OF BRUCE'S A VARIETY OF SHORT EXTENSION ARM WITH SGV-40 FOR EXTRA DRIVING HEIGHT

Recommended Excavator
20 ton ~ 25 ton Excavators

Adopted Extension Arm
Short Arm with BRUCE SGV-40



Short Extension Arm with SGV-40 for up to 8.1m of Increased driving height

Vibro with Double Clamp with Beam

Vibro with Pipe Pile Clamp



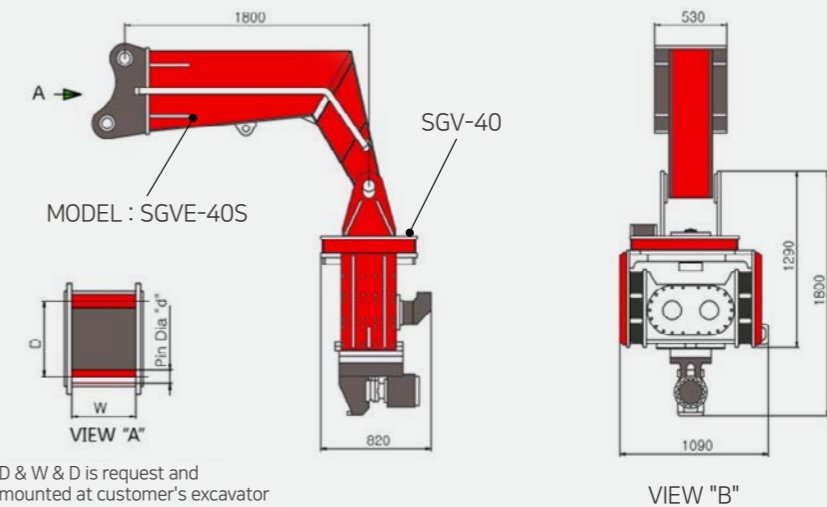
Double Clamp

Casing Pile
Dia. up to 400mm



Pipe Pile
Dia. up to 150mm

SGV-40 with Short Extension Arm



D & W & D is request and mounted at customer's excavator

ADVANTAGES OF BRUCE'S A VARIETY OF LONG EXTENSION ARM WITH SGV-40 FOR EXTRA DRIVING HEIGHT

Recommended Excavator
26 -35 tons of Excavators

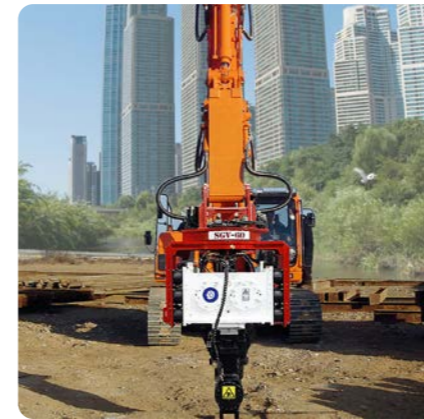
Adopted Extension Arm
Long Arm with BRUCE SGV-40



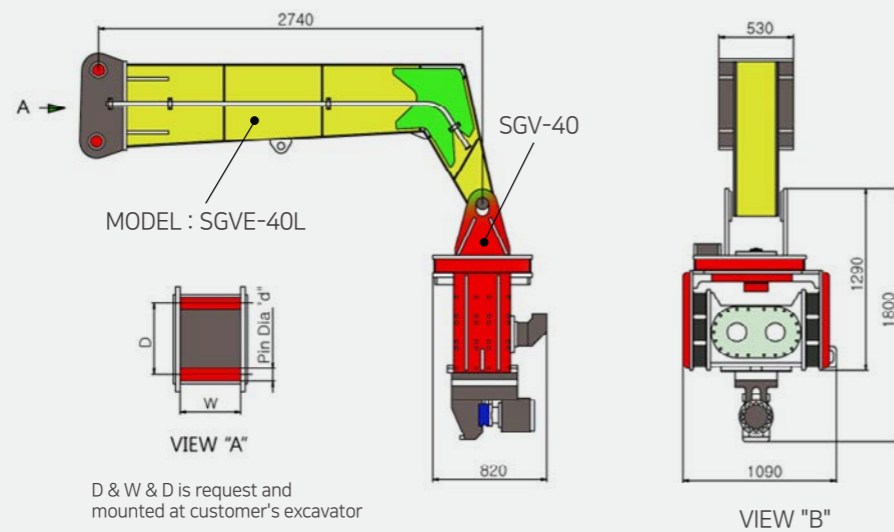
ADVANTAGES OF BRUCE'S A VARIETY OF LONG EXTENSION ARM WITH SGV-60 FOR EXTRA DRIVING HEIGHT

Recommended Excavator
36 ton ~ 45 ton Excavators

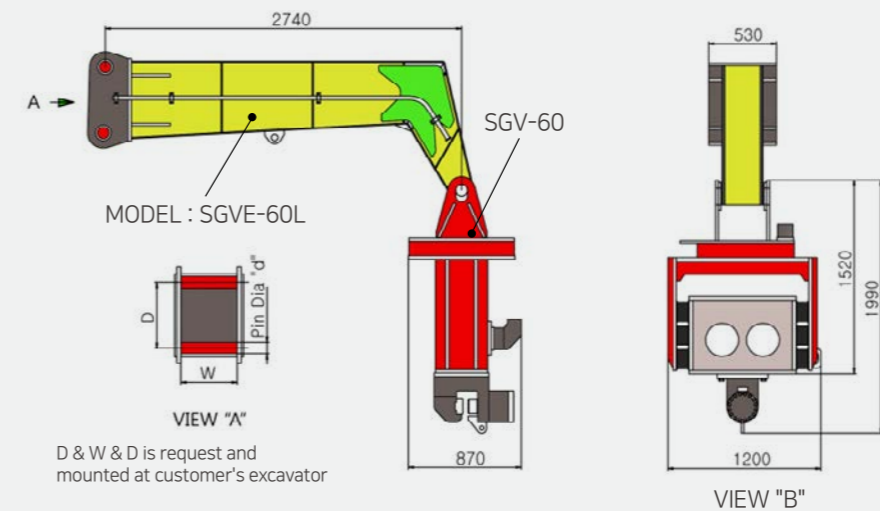
Adopted Extension Arm
Long Arm with BRUCE SGV-60



SGV-40 with Long Extension Arm



SGV-60 with Long Extension Arm



BRUCE VIBRO SGV-60 RUNNING BY PQ-200V POWER PACK IS LIFTING HIGH ALOFT TO DRIVE NO MATTERS OF SHEET PILE LENGTH

PROVIDES A VARIETY OF DIFFERENT TYPES OF **PILE DRIVING**



Excavator Mounted



Run by Power Pack (Optional)



Fixed Leader (Optional)



Tilting Vibro (Optional)



A HIGHLY SOPHISTICATED BRUCE'S EPIC VIBRO APPLICATION BRINGS YOUR PROJECT TO AN UNMISTAKABLE CONTENTMENT AT LAST



Tilting Device

BRUCE PROUDLY PROVIDES A LONG YEARS OF ACCUMULATED CUTTING-EDGE TECHNOLOGY ON EXCAVATOR MOUNTED VIBRO HAMMERS TO BEAR ON MANY DIFFERENT WORK ENVIRONMENT TO BUILD MORE OF PILE DRIVING PRODUCTIVITIES !



A RUGGED AND DEPENDABLE BRUCE VIBRO HAMMER BUILT FOR SOIL ADAPTATION

EXCAVATOR MOUNT VIBRO HAMMER (TILTING TYPE)

POWERFUL DRIVING FORCE

SGV-40T : 65 Nm Eccentric Moment
Suitable to Mount on
Excavator 20 ton to 29 ton Class

SGV-60T : 75 Nm Eccentric Moment
Suitable to Mount on
Excavator 32 ton to 45 ton

EASY POSITIONING OF PILE

360° Rotational of Top Head by
Hydraulic Control

EASY CLAMPING OF SHEET PILE

90° Tilting of Clamp by
Hydraulic Control

360° Rotational by Hydraulic Control
Easy Positioning

90° Tilting by Hydraulic control
Easy Clamping of sheet pile
on the ground

SGV-40T Tilting
Bruce piling equipment

BRUCE TILTING VIBRO HAMMER EXCAVATOR MOUNTED



Tilt & Grab & Drag the pile



Lift the pile



Drive the pile

HYDRAULIC TILTING TYPE

Easy Pile angle control is able by the powerful wheel drive type mechanism hydraulically

TIME SAVINGS FOR PILES HANDLING

No more extra manpower is needed and the most effective Piles handling can be achieved pile grab by 90° Tilting and 360° Rotation.

EFFECTIVE PILING DURABILITY

High performance Piling works are achieved by its durable inside mechanism comparing others.

SUITABLE VIBRO MODELS

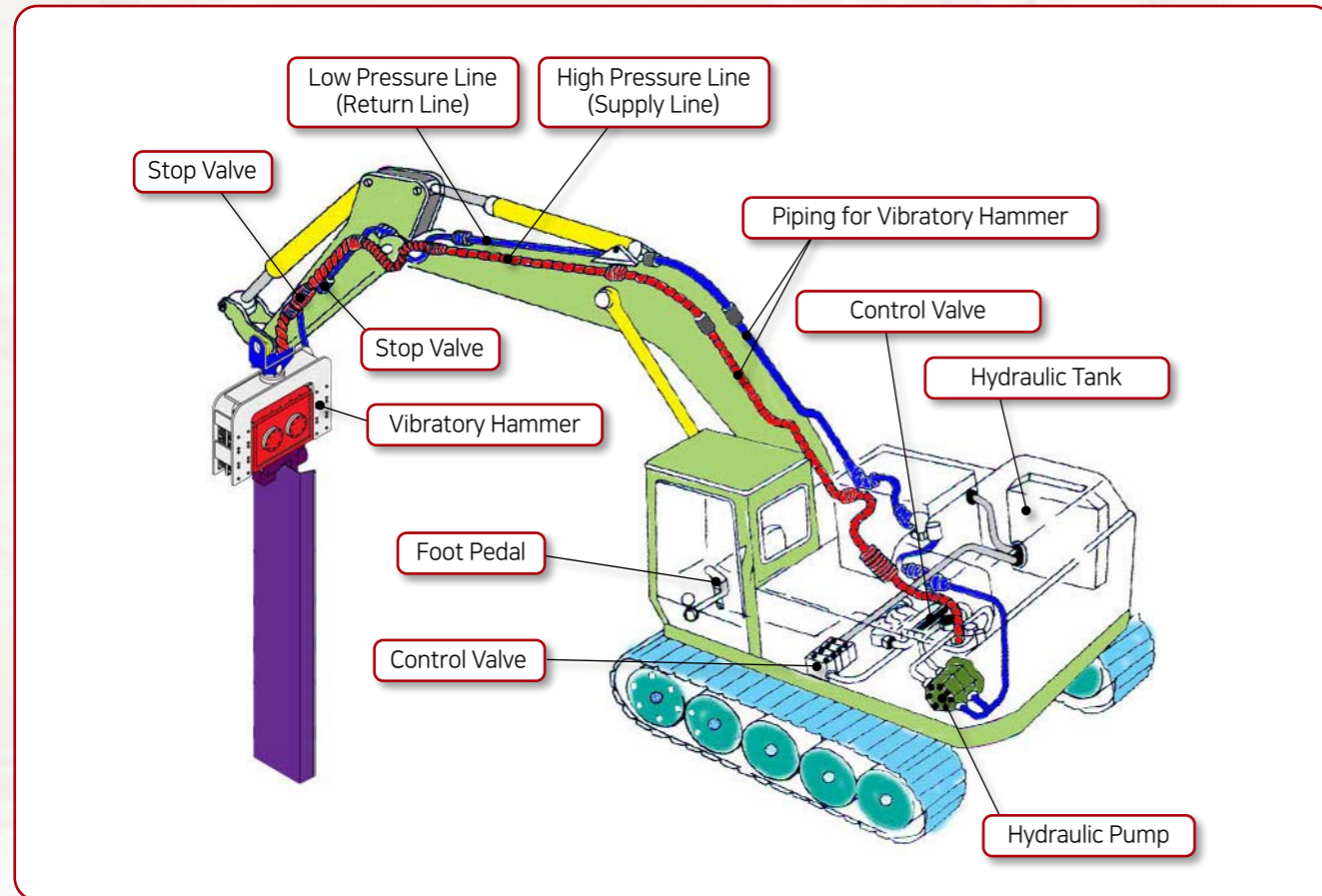
SGV-40T / SGV-60T / SGV-80T
or upon request by customer demand

BRUCE TILTING VIBRO RANGES

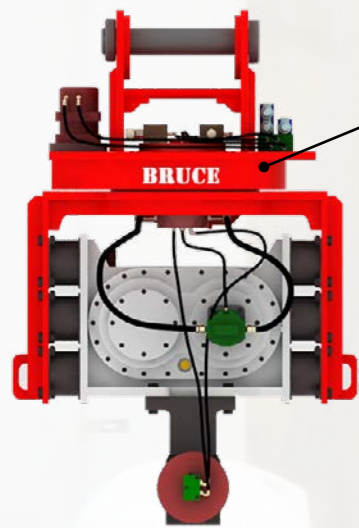
BRUCE Tilting Vibros can be mounted on the Excavator ranging from 20 tons to be sizes Excavator up to 50 tons.



DESCRIPTION OF OPERATIONAL PIPING LINES MOUNTED ON THE EXCAVATOR



BRUCE EXCAVATOR MOUNTED VIBRO HAMMER ON SITE



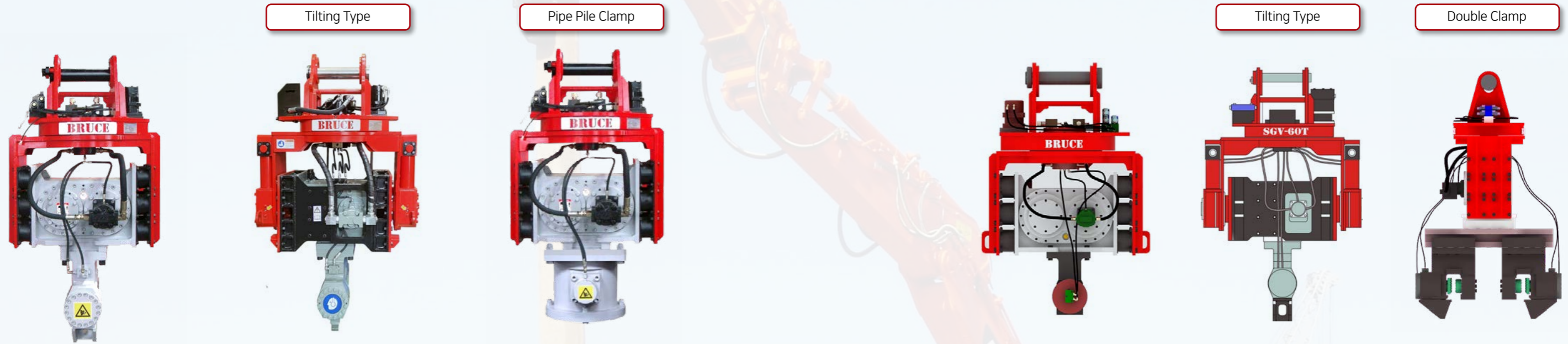
Excavator Mounted Vibro Hammer

Model SGV-40, SGV-40T, SGV-60, SGV-60T & SGV-80E with a Rotational Gear, Swiveling around 360 degree by hydraulic movement.

- Optional purchase of Extension Arm is available for extra driving height and increased range of movement depends on operating condition.
- Piping Kit is included item Stop Valve, Low Pressure Line, High Pressure Line, Piping for Vibratory Hammer & Fitting Nipples.



BRUCE VIBRO SPECIFICATION



OPERATING DATA

VIBRO SERIES	UNIT	SGV-40	SGV-40T	SGV-60	SGV-60T	SGV-80E
· Note : SGV-40 / SGV-40T / SGV-60 / SGV-60T / SGV-80E can be mounted on the excavator.						
Eccentric Moment	(Nm)	65	65	75	75	128
	(in.lbs)	573	573	660	660	1,128
	(kg.m)	6.6	6.6	7.6	7.6	13
Centrifugal Force	(tons)	80	80	93	91	138
	(kN)	797	797	927	910	1,375
Max. Frequency	(vpm)	3,300	3,300	3,300	3,300	3,100
Max Amplitude	(inch)	0.55	0.55	0.6	0.55	0.83
	(mm)	14	14	15	14	21
Pile Clamp Force	(kN)	598	598	598	598	785
	(tons)	60	60	60	60	80
Max. Crane Pull	(kN)	200	200	200	200	300
	(tons)	20	20	20	20	30
Required Oil Flow	(lpm)	210	235	280	290	350
Max. Hydraulic Power	(kW)	98	110	130	135	163
	(HP)	131	146	174	180	218

- The operating pressure is 180-230 bar
- The SGV-40T, SGV-60T (Tilting) is 90° Tilting is as optional type hydraulically
- Due to constant developments and improvements, we reserve the right to make changes without prior notice.

DIMENSION & WEIGHT

VIBRO SERIES	UNIT	SGV-40	SGV-40T	SGV-60	SGV-60T	SGV-80E
· Note : SGV-40 / SGV-40T / SGV-60 / SGV-60T / SGV-80E can be mounted on the excavator.						
Overall Length	(mm)	1090	1385	1230	1476	1590
	(inch)	42.9	54.5	48.4	58.1	62.6
Overall width	(mm)	777	775	750	791	778
	(inch)	30.6	30.5	29.5	31.1	31
Overall Height	(mm)	1815	1990	2200	2260	2255
	(inch)	71.5	78.3	86.7	89	88.8
Weight of Sheet Pile Clamp	(kg)	230	230	230	230	230
	(lbs)	507	507	507	507	507
Weight of Pipe Pile Clamp	(kg)	342	342	342	342	342
	(lbs)	754	754	754	754	754
Pipe Pile Size	(in/mm)	6/152.4	6/152.4	6/152.4	6/152.4	6/152.4
Total Weight with Sheet Pile Clamp	(kg)	1660	1850	1920	2100	2100
	(lbs)	3660	4079	4233	4652	4652
Suitable Excavator		20-30 ton	20-30 ton	32-40 ton	32-40 ton	40-50 ton
Suitable Power Pack		PQ-200V	PQ-200V	PQ-200V	PQ-200V	PQ-250V

- Overall Height indicates for a sheet pile clamp.
- The maximum casing pile size is up to dia. 400 mm, Ask to us ! (Double clamp is as optional)
- The data, values and measurements are based on current models and values at the time our information was compiled.
- Due to constant developments and improvements, we reserve the right to make changes without prior notice.

POWER PACK FOR EXCAVATOR MOUNT VIBRO HAMMER INTO THE CRANE SUSPENDED TYPE MODEL PQ-200V & PQ-250V



Not only the small sized hydraulic pile hammer and also Excavator Mounted Vibro hammer Model SGV-40, SGV-40T, SGV-60, SGV-60T & SGV-80E are provided by the BRUCE PQ series of power pack with a high qualified hydraulic power supply system enhancing the increased cooling capacity for the constant job performance.

- High performance and efficient hydraulic system and heavy-duty structure for serviceability & reliability
- BRUCE unique and compact designed Relief Block and control system for minimizing power loss and hydraulic fault
- Fully equipped Control Panel with automatic shutdown to protect critical components
- Reliable Doosan diesel engine as standard with powerful power rating & cooling capacity
- Remote Control Box includes functioning of clamp operation, vibro operation, rotation, tilting and emergency stop.
- Adaptable with environmentally friendly biodegradable hydraulic oil

POWER PACK FOR EXCAVATOR MOUNT VIBRO HAMMER SPECIFICATION OF POWER PACK PQ-200V & PQ-250V

OPERATING DATA

BRUCE POWER PACK SERIES	UNIT	PQ-200V	PQ-250V
Engine Maker	Maker	DOOSAN *1	DOOSAN *1
Engine Power	(HP/kW)	154HP/115kW @1800 rpm	230HP/172kW @1800 rpm
Setting Pressure	(bar/psi)	300/4352	300/4352
Rated Flow Rate Hydraulic	(lpm/gpm)	200/53	325/86
Hydraulic Oil Tank Capacity	(liter/gal)	350/93	600/159
Fuel Tank Capacity	(liter/gal)	300/79	500/132

DIMENSIONS

Overall Length	(mm/ft)	2500/8.20	2900/9.51
Overall Width	(mm/ft)	1300/4.27	1600/5.25
Overall Height	(bar/psi)	1850/6.07	2100/6.89

WEIGHT

Dry	(kg/lbs)	3500/7716	3800/8378
Operating	(kg/lbs)	4000/8819	4400/9700

SUITABILITY

Suitable BRUCE Vibro Hammer	SGV-40/SGV-40T/SGV-60/SGV-60T	SGV-80E
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NOTE : *1 Cummins Engine is as optional.

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- Due to constant developments and improvements, we reserve the right to make changes without prior notice.



Unique Design

Turbo Charged Diesel Engine

Quality Hydraulic Pump

Reliable Fiteration

OPERATIONAL DIAGRAM OF **BRUCE POWER PACK** USE INTO THE CRANE SUSPENDED TYPE

COMBINATION OF MODEL

- VIBRO SGV-40 + POWER PACK PQ-200V
- VIBRO SGV-60 + POWER PACK PQ-200V
- VIBRO SGV-80E + POWER PACK PQ-250V

